

SHIP MAY 18

Work Order ID 131286

131286

Page 1

Item ID: D350-607-545

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: QR Heli-Utility-Basket™, Short, HD Lid, Spacepod™ & Squirrel Cheek Comp., LH/RH

Start Date: 4/02/15 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 4/17/15 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start *NR1*

QC: Date: SPC (Y/N): Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D350-607-3	D
DSI9699	A

100 Document Control 0.00

100

DC

Doc. Control -USB or Paperwork

DOCUMENT CONTROL

Memo

0.00

Photocopy bluefile & type labels per PPP D350-607-545 CHG007

MAY 19 2015

110 Pick Kit 0.00

110

Packaging

Packaging

Memo

0.00

****Mask label plate to size of D4086 label, use scotchbrite red pad to lightly sand area for label, apply label ****

1x of 11 6/65/15

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Item ID: D350-607-545

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: QR Heli-Utility-Basket™, Short, HD Lid, Spacepod™ & Squirrel Cheek Comp., LH/RH

Stop ***NS2***Start Date: 4/02/15 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 4/17/15 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
115	QC5- Inspect part completeness to step on W/O	0.00							
115									
QC	Memo	0.00							
Quality Control	P ***Inspect labe lon lid*** ick kit								DAS 6 9-89 MAY 19 2015
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control	DAS 6 9-89 MAY 19 2015								DAS 27 9-89 MAY 19 2015
130	Pick Kit	0.00							
130									
Packaging	Memo	0.00							
Packaging	Package as per PPPD350-607-545								DAS 6 9-89 MAY 19 2015

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Item ID: D350-607-545

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: QR Heli-Utility-Basket™, Short, HD Lid, Spacepod™ & Squirrel Cheek Comp., LH/RH

Stop ***NS2***Start Date: 4/02/15 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 4/17/15 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MAY 19 2015

mf
5-5-19

Picklist Print

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Work Order ID: 131286

131286

Parent Item: D350-607-545

D350-607-545

Parent Item Name: QR Heli-Utility-Basket™, Short, HD Lid, Spacepod™ & Squirrel Cheek Comp., LH/RH

Start Date: 4/02/15

Required Date: 4/17/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 10-08-19 AS PER REV.A DD VERF BY:EC IPP Rev:C 11.02.09 add to install label DD verf by:EC IPP REV:D 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:E 12.07.24 AS PER ECN 12-610 DD VERF:EC IPP REV:F 13.08.21 CHG005 / ECN 13-624 DD VERF:JLM IPP REV:G 14.06.09 AS PER ECN14-572 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4086-220 *D4086-220* Placard		Manufactured	No				Each	6.0000					
DAS 6 9-89				<u>Location</u> ST087 84149			<u>Loc Qty</u> 6 6	<u>Loc Code</u>				DAS 27 MAY 19 2015	
D4917-320 *D4917-320* Placard, Max Load		Manufactured	No				Each	16.0000					
DAS 6 9-89				<u>Location</u> st138 125739 127309			<u>Loc Qty</u> 16 8 8	<u>Loc Code</u>				DAS 27 MAY 19 2015	
D350-607-511 *D350-607-511* Quick Release Basket and Long Cargo Tube Mounting, Fits LH or RH		Manufactured	No			110	Each	3.0000	1				
DAS 6 9-89				<u>Location</u> FG 129681 PK015 130346 PK13 127331			<u>Loc Qty</u> 1 1 1 1 1	<u>Loc Code</u>				DAS 27 MAY 19 2015	

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Work Order ID: 131286

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Parent Item: D350-607-545

D350-607-545

Parent Item Name: QR Heli-Utility-Basket™, Short, HD Lid, Spacepod™ & Squirrel Cheek Comp., LH/RH

Start Date: 4/02/15

Required Date: 4/17/15

D2690-6

Manufactured No

110 Each

4.0000

Start Qty: 1.00

Required Qty: 1.00

D2690-6

Lanyard

DAS
6
9-89

Location

Loc Qty

Loc Code

ST009

4

130043

4

B130745

**

DAS
27
9-89

DAS
28
9-89

D3912-041

Manufactured No

110 Each

14.0000

1 1

D3912-041

Eyebolt Receiver Assy

DAS
6
9-89

Location

Loc Qty

Loc Code

ST065

4

128365

4

ST077

2

127773

2

ST077A

8

127771

4

128790

4

B132383

**

DAS
27
9-89

DAS
28
9-89

MAY 19 2015

D4032-041

Manufactured No

110 Each

0.0000

1

D4032-041

Short Basket Assembly (350)

DAS
6
9-89

**

131286

DAS
27
9-89

DAS
28
9-89

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Work Order ID: 131286

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Parent Item: D350-607-545

D350-607-545

Parent Item Name: QR Heli-Utility-Basket™, Short, HD Lid, Spacepod™ & Squirrel Cheek Comp., LH/RH

Start Date: 4/02/15

Required Date: 4/17/15

D4151-041

Manufactured No

110 Each

Start Qty: 1.00
14.0000

Required Qty: 1.00

D4151-041

Basket Fwd Hardpoint Assembly, Lower

**

DAS

27
9-89

DAS

28
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

ST096

2

129717

2

ST103a

12

125114

2

125115

2

127795

2

128384

2

128385

2

129716

2

B132486

D4151-043

Manufactured No

110 Each

20.0000

D4151-043

Basket Fwd Hardpoint Assembly, Upper

**

DAS

27
9-89

DAS

28
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

ST096

10

117190

5

131134

5

ST103a

10

127932

4

128518

2

130050

4

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Work Order ID: 131286

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Parent Item: D350-607-545

D350-607-545

Parent Item Name: QR Heli-Utility-Basket™, Short, HD Lid, Spacepod™ & Squirrel Cheek Comp., LH/RH

Start Date: 4/02/15

Required Date: 4/17/15

D4150-041

Manufactured No

110

Each

14.0000

Start Qty: 1.00

Required Qty: 1.00

D4150-041

Attachment Arm Assembly

**

DAS
27
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

ST095

3

125241

3

ST103a

11

127499

2

127500

2

128454

2

128874

3

129856

2

B132S80

DAS
28
9-89

AN4-13A

Purchased

No

110

Each

559.0000

6

AN4-13A

Bolt

**

DAS
6
9-89

Location

Loc Qty

Loc Code

FG

20

122808

20

GA

42

m130325

42

ST325A

497

131677

493

m128739

4

DAS
27
9-89

DAS
28
9-89

AN4C15

Purchased

No

110

Each

55.0000

1

AN4C15

Bolt

**

DAS
6
9-89

Location

Loc Qty

Loc Code

ST312A

49

M128936

49

ST343

6

M128634

6

DAS
27
9-89

DAS
28
9-89

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Work Order ID: 131286

131286

Parent Item: D350-607-545

D350-607-545

Parent Item Name: QR Heli-Utility-Basket™, Short, HD Lid, Spacepod™ & Squirrel Cheek Comp., LH/RH

Start Date: 4/02/15

Required Date: 4/17/15

AN310C4

Purchased No

110 Each

73.0000

Start Qty: 1.00

Required Qty: 1.00

AN310C4

Nut

DAS
6
9-89

Location

Loc Qty

Loc Code

ST331

73

M128936

23

M131305

50

110 Each

162.0000

**

DAS
27
9-89

DAS
28
9-89

MS17984-C413

Purchased No

110 Each

162.0000

**

MS17984-C413

Quick Release Pin

DAS
6
9-89

Location

Loc Qty

Loc Code

ST312A

150

131677

150

ST315

12

m131340

12

DAS
27
9-89

DAS
28
9-89

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Work Order ID: 131286

131286

Parent Item: D350-607-545

D350-607-545

Parent Item Name: QR Heli-Utility-Basket™, Short, HD Lid, Spacepod™ & Squirrel Cheek Comp., LH/RH

Start Date: 4/02/15

Required Date: 4/17/15

MS21042L4

Purchased

No

110

Each

2,422.000

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Locknut

**

DAS

27

DAS

28

9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

FP001

42

m124231

42

GA

634

m127813

634

ST260a

1056

m130799

56

m131803

1000

ST305

690

426

426

m128300

8

m128798

10

m130922

97

m131340

137

m131618

12

m132123

9

MS24665-151

Purchased

No

110

Each

267.0000

**

MS24665-151

Cotter Pin

DAS
6
9-89

Location

Loc Qty

Loc Code

GA

59

m128401

59

ST294

208

m128401

10

m129909

198

DAS

27

9-89

DAS

28

9-89

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Work Order ID: 131286

131286

Parent Item: D350-607-545

D350-607-545

Parent Item Name: QR Heli-Utility-Basket™, Short, HD Lid, Spacepod™ & Squirrel Check Comp., LH/RH

Start Date: 4/02/15

Required Date: 4/17/15

NAS1515H4L

Purchased

No

110

Each

393.0000

Start Qty: 1.00

Required Qty: 1.00

***NAS1515H4I ***

Washer

DAS
6
9-89

Location

Loc Qty

Loc Code

FG

32

103691

32

ST260a

361

m131026

96

m131624

15

m131697

250

110

Each

1,332.000

12

12

**

DAS
27
9-89

DAS
28
9-89

NAS1149F0432P

Purchased

No

NAS1149F0432P

WASHER

DAS
6
9-89

Location

Loc Qty

Loc Code

ST260a

1000

M131697

1000

st268

332

M128995

63

M130388

8

M131340

261

110

Each

376.0000

3

3

**

DAS
27
9-89

DAS
28
9-89

NAS1149C0463R

Purchased

No

NAS1149C0463R

Washer

DAS
6
9-89

Location

Loc Qty

Loc Code

FP001

91

m127306

91

ST271

285

m128401

285

DAS
27
9-89

MAY 19 2015 DAS
28
9-89

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5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1			X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1		1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				2	2	D3910-5	X-TUBE LUG
1	1		1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
						D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
						D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1		1		1	D4150-041	ATTACHMENT ARM ASSY
1	1		1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1		1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6		6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1		1		1	AN4C15	BOLT
1	1		1		1	AN310C47	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1		1		1	MS17984-C4137	QUICK RELEASE PIN
6	6		6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1		1		1	MS24665-151	COTTER PIN
2	2		2		2	NAS1515H4L	WASHER
12	12		12	40	56	NAS1149F0432P	WASHER
3	3		3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER